Alston & Bird LLP

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December 8, 2004

Certificate of Correction Branch Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450 Certificate
DEC 1 4 2004
of Correction

Re:

United States Patent for Process For Qualifying Accuracy of a

Numerically Controlled Machining System

Application No. 09/537,364; Filed March 29, 2000 Patent No. 6,819,974; Issued November 16, 2004

Our File 038190/193151

Sir:

It is respectfully requested that a Certificate of Correction be issued for the above-identified patent, in accordance with 37 C.F.R. §1.322. This request is made in order to correct the mistakes incurred through the fault of the United States Patent and Trademark Office ("USPTO").

As supporting evidence that Claim 31 should be included in the patent, Applicant encloses a copy of the Examiner's Notice of Allowability. Claim 31 is original Claim 42. Please note that the Examiner allowed Claims 5-12 and 20-42.

The mistakes appearing in the patent are set forth on the Certificate of Correction enclosed herewith, with an additional copy thereof and a postal card being enclosed in accordance with the present USPTO practice.

Respectfully submitted,

Andrew T. Spence

Registration No. 45,699

/kc Enclosures CLT01/4683249v1

UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. :

6,819,974 B1

Page 1 of 1

DATED

November 16, 2004

INVENTOR(S):

Coleman et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 32,

Line 30, insert the following claim:

--31. The method of claim 29, wherein the global positioning accuracy check is performed on a periodic basis with less frequency than the procedures defined in steps (a) and (b).--.

MAILING ADDRESS OF SENDER:

6,819,974 B1

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No. of add'l. copies @ 30¢ per page



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FORM PTO 1050 (REV. 3-82)

ALSTON & BIRD LLP Bank of America Plaza 101 South Tryon Street, Suite 4000 Charlotte, NC 28280-4000 Tel Charlotte Office (704) 444-1000

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		Sin
	Application No.	Applicant(s)
	09/537,364	COLEMAN ET AL.
Notice of Allowability	Examiner	Art Unit
	Rodney E Fuller	2851
The MAILING DATE of this communication appeals all claims being allowable, PROSECUTION ON THE MERITS herewith (or previously mailed), a Notice of Allowance (PTOL-8 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	IS (OR REMAINS) CLOSED in (IS) or other appropriate community (IS) and MPEP 1308.	this application. If not included in due course. THIS
1. This communication is responsive to applicant's Amenda	ment, dated April 20, 2004.	
2. The allowed claim(s) is/are 5-12 and 20-42.		
3. 🗵 The drawings filed on 29 March 2000 are accepted by the	ne Examiner.	
4. Acknowledgment is made of a claim for foreign priority a) All b) Some* c) None of the: 1. Certified copies of the priority documents hat 2. Certified copies of the priority documents hat 3. Copies of the certified copies of the priority of International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 5. A SUBSTITUTE OATH OR DECLARATION must be substituted in INFORMAL PATENT APPLICATION (PTO-152) which go including changes required by the Notice of Draftsport of the Paper No./Mail Date (b) including changes required by the attached Examined Paper No./Mail Date Identifying indicia such as the application number (see 37 CFF each sheet. Replacement sheet(s) should be labeled as such in the DEPOSIT OF and/or INFORMATION about the department of the paper No./Mail Paper No./Mail Paper No./Mail Paper No./Mail Paper No./Mail Paper No./Mail Date	eve been received. Eve been received in Application documents have been received. Every of this communication to file NMENT of this application. Every reason(s) why the oath or nust be submitted. Every reason's Patent Drawing Review. Every reason'	In No If in this national stage application from the a reply complying with the requirements AMINER'S AMENDMENT or NOTICE OF declaration is deficient. If (PTO-948) attached in the Office action of the drawings in the front (not the back) of R 1.121(d). ERIAL must be submitted. Note the
 Attachment(s) 1. ☑ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SE Paper No./Mail Date 03/29/00) 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material 	6. Interview Su Paper No./ 3/08), 7. Examiner's	formal Patent Application (PTO-152) Jammary (PTO-413), Mail Date Amendment/Comment Statement of Reasons for Allowance Rodney E Fuller Primary Examiner Art Unit: 2851